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D139-799-039
Job Sheet 203290



Part No: D139-799-039

Job Qty: 1 pcs

Part Name: AW139 Easy Access Engine Oil Drain



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP REV:A 16.10.07 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.18 AS PER IIN
REV.N DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S240250



Part: D139-799-039

Job No: 203290

Serial No/Batch: S240250

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17, TC STC LoA C.

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	12/13/19	0.00 0.00		QC 4 - 28	MLP
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/13/19	0.00 0.00		DC - 1 - B4B	DAS 21 9-50
					DC - 2 - B4B	DEC 13 2019
140 QC 21 - FG	1 pcs	12/13/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

130 - Identify and pack for shipping as per PPP D139-799-039

135 - (Document Control) Photocopy bluefile & type labels per PPP D139-799-039 CHG003

140 - (QC21- Final Inspection - Work Order Release)

013371

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5156061
AS3208-06	Packing	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5001689
D5370-1	Fitting	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5148207
D5373-11	Oil Drain Line	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183997
D5373-3	Oil Drain Line	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5061241
D5373-7	Oil Drain Line	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149111
D5373-9	Oil Drain Line	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183678
D5521-041	Oil Drain Hose Assembly	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5202285
D5522-041	Oil Drain Valve Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240134
D5522-042	Oil Drain Valve Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5037411
MS21043-3	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5235186
MS21919-WDG7	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152636
MS21919WDG10	Clamp	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5152639
MS27039C1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5046709
MS27039C1-14	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51130412
MS9592-005	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	514622 51859128
NAS1149C0332R	Washer (AN960C10L)	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5211548
SW-6-TEF	Teflon Spiral Wrap	3 ft (3 ea)	110-Packaging 1 - Pick Kit	5004739

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	10	208	0
	AS3208-06	2	109	0
	D5370-1	2	39	0
	D5373-11	1	18	0
	D5373-3	1	11	0
	D5373-7	1	12	0
	D5373-9	1	20	0
	D5521-041	4	19	0
	D5522-041	1	2	0
	D5522-042	1	1	0
	MS21043-3	10	1,149	0
	MS21919-WDG7	2	32	0
	MS21919WDG10	6	80	0
	MS27039C1-12	2	20	0
	MS27039C1-14	2	25	0
	MS9592-005	2	17	0
	NAS1149C0332R	24	3,714	0
	SW-6-TEF	3	46	0

Part Specifications

Specifications could not be found.

Plex 11/14/19 12:49 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Qty -035	Qty -036	Qty -037	Qty -038	Part Number	Description
X				D139-799-035	HEAVY DUTY REPLACEMENT CABIN STEP KIT LH
	X			D139-799-036	HEAVY DUTY REPLACEMENT CABIN STEP KIT RH
		X		D139-799-037	LIGHT WEIGHT REPLACEMENT CABIN STEP KIT LH
			X	D139-799-038	LIGHT WEIGHT REPLACEMENT CABIN STEP KIT RH
1				D5235-041	LH STEP ASSEMBLY
	1			D5235-042	RH STEP ASSEMBLY
		1		D5235-043	LH STEP ASSEMBLY
			1	D5235-044	RH STEP ASSEMBLY
1	1	1	1	*D5271-1	FORWARD AIRCRAFT FITTING
1		1		*D5271-3	LH AFT FITTING
	1		1	*D5271-4	RH AFT FITTING
1	1	1	1	*D5272-1	FORWARD TUBE
1	1	1	1	*D5272-3	AFT TUBE
2	2			*D5273-041	END FITTING ASSEMBLY
		2	2	*D5273-043	END FITTING ASSEMBLY
1	1			*D5274-1	STEP EXTRUSION
		1	1	*D5274-3	STEP EXTRUSION
14	14	14	14	*D5291-041	RADIUS BLOCK ASSEMBLY
12	12	10	10	*MS24694-S50	SCREW
14	14	14	14	*MS24694-S98	SCREW
28	28	28	28	*MS20426AD4-6	RIVET

*Part of D5235-041/-042/-043/-044 assembly, above.

Qty -039	Part Number	Description
X	D139-799-039	ENGINE OIL DRAIN KIT
2	D5370-1	FITTING
1	D5373-3	OIL DRAIN LINE
1	D5373-7	OIL DRAIN LINE
1	D5373-9	OIL DRAIN LINE
1	D5373-11	OIL DRAIN LINE
4	D5521-041	OIL DRAIN HOSE ASSY
1	D5522-041	OIL DRAIN VALVE ASSY
1	D5522-042	OIL DRAIN VALVE ASSY
10	AN3C3A	BOLT
2	AS3208-06	PACKING
2	MS9592-005	BRACKET
10	MS21043-3	NUT
2	MS21919WDG7	CLAMP
6	MS21919WDG10	CLAMP
2	MS27039C1-12	SCREW
2	MS27039C1-14	SCREW
24	NAS1149C0332R	WASHER
3 ft	SW-6-TEF	TEFLON SPIRAL WRAP